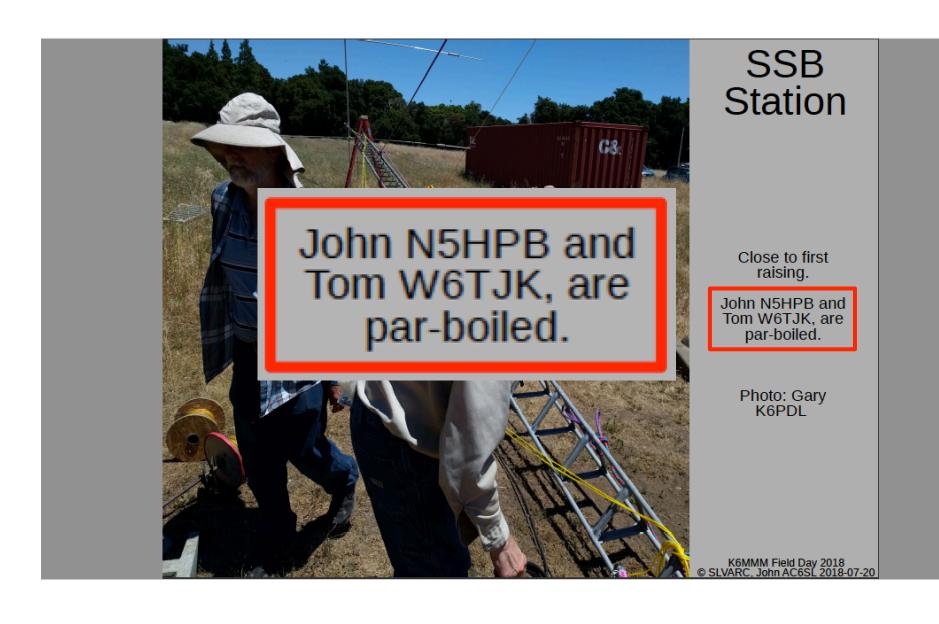
### Tower Trailer for Field Day

Kerry Veenstra SLVARC April 2019











#### **Digital Station Tower**

- Tower: 30' of Rohn 25G tower segments
- Derrick: 20' of Rohn 25G tower segments
- Guy lines, preparation, large crew
- Can this be done more easily?
- How about a tower trailer?

#### How Does One Build a Tower Trailer?

- 1. Get a **tower**
- 2. Get a trailer
- 3. Bolt 'em together!

#### What Could Go Wrong?

- 1. Get a **tower**
- 2. Get a **trailer**
- 3. Bolt 'em together!





# What Could Go Wrong?

- 1. Get a towe
- eplanning

NeedsBM

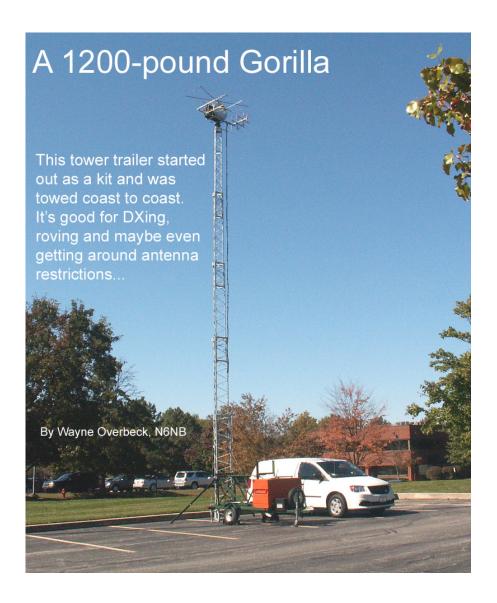


Image: N6NB

















Image: radiostructures.com







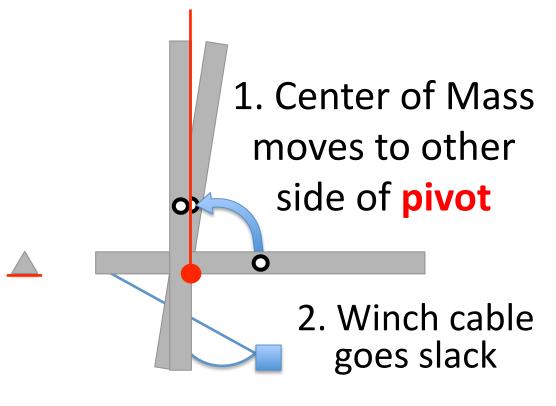
#### "Bottom" Tower Pivot



#### "Bottom" Tower Pivot



#### "Bottom" Tower Pivot



## "Top" Tower Pivot





Center of Mass remains on same side of pivot

Winch cable remains under tension

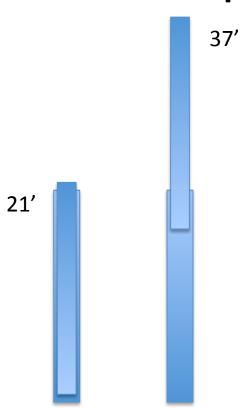


Image: Tashjian Towers

## Building a Tower Trailer

- Project Goals
  - 1. 37-foot Crank-up Tower

## 37-Foot Crank-up Tower



#### **Building a Tower Trailer**

- Project Goals
  - 1. 37-foot Crank-up Tower
  - 2. Remain standing in the expected wind

**OLD FARMER'S STORE LOGIN** 



## THE OLD FARMER'S ALMANAC

**FOUNDED IN 1792** 



WEATHER •

ASTRONOMY •

GARDENING •

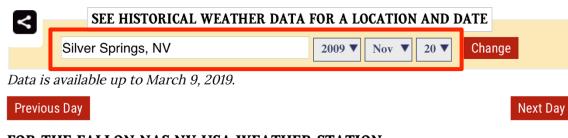
CALENDAR •

FOOD •

**HOME & HEALTH** 

STORE -

#### WEATHER HISTORY FOR SILVER SPRINGS, NV



# GET THE OLD FARMER'S ALMANAC FREE BEGINNER'S GARDEN GUIDE Email Address GET MY FREE GUIDE BONUS: You'll also receive our Almanac Companion newsletter!

#### FOR THE FALLON NAS NV USA WEATHER STATION

TEMPERATURE	
MINIMUM TEMPERATURE	21.2 °F
MEAN TEMPERATURE	42.6 °F
MAXIMUM TEMPERATURE	66.2 °F

#### THE ALMANAC WEBCAM



Enter keywords...

GO

#### THE OLD FARMER'S ALMANAC

CALENDAR •

FOOD •

**HOME & HEALTH** 

**GET A COPY!** 

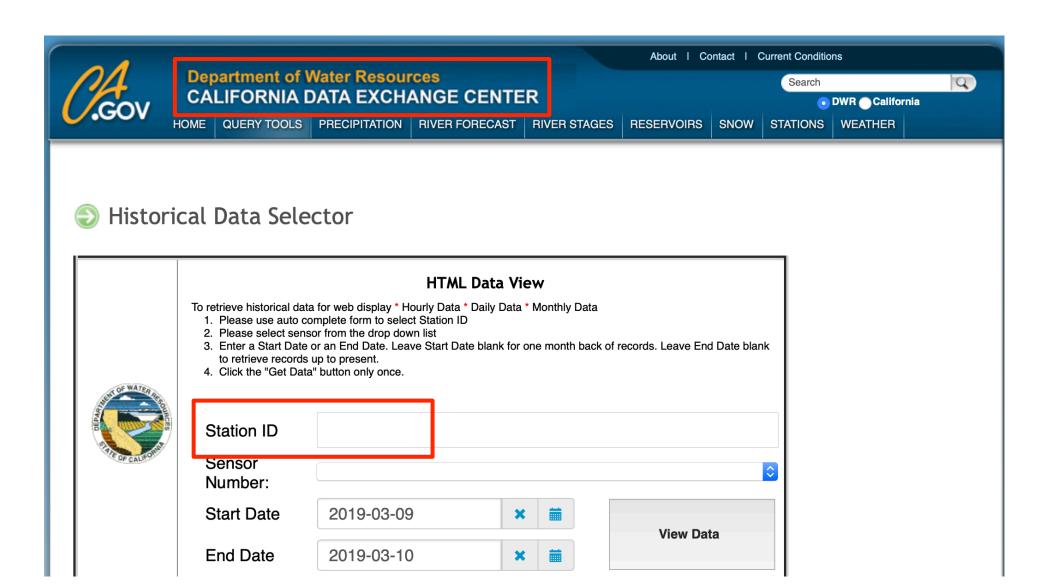
STORE •

WEATHER • **ASTRONOMY** • TOTAL PRECIPITATION 0.00 IN Rain and/or melted snow reported during the day. VISIBILITY SNOW DEPTH Last report for the day if reported more than 57.54 MPH < W] MEAN WIND SPEED MAXIMUM SUSTAINED WIND SPEED 57.54 MPH MAXIMUM WIND GUST

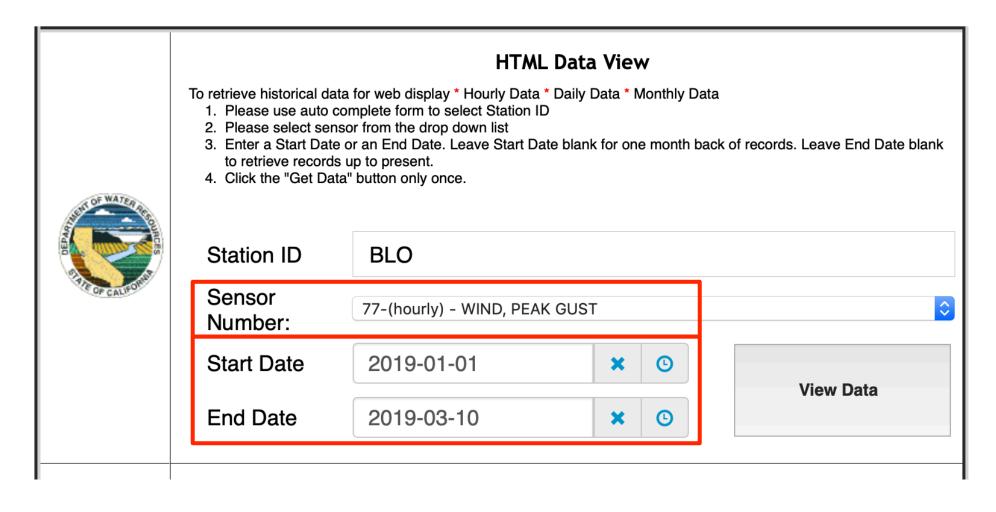
**GARDENING** •

Weather data collected from the National Climatic Data Center Global Surface Summary of Day. Information from the NCDC may be incomplete. Not every station reports every day, and some stations never report certain values. To learn more about weather station terminology, please consult the Weather Observation Station page of the NCDC.

Are you planning a trip or an event such as a wedding? To get a sense of "typical" weather over a range of dates, we also offer an Enhanced Weather History Search that makes finding out easy. Search by a Range of Dates or the Same Dates Over a Range of Years! Learn More.



### Historical Data Selector



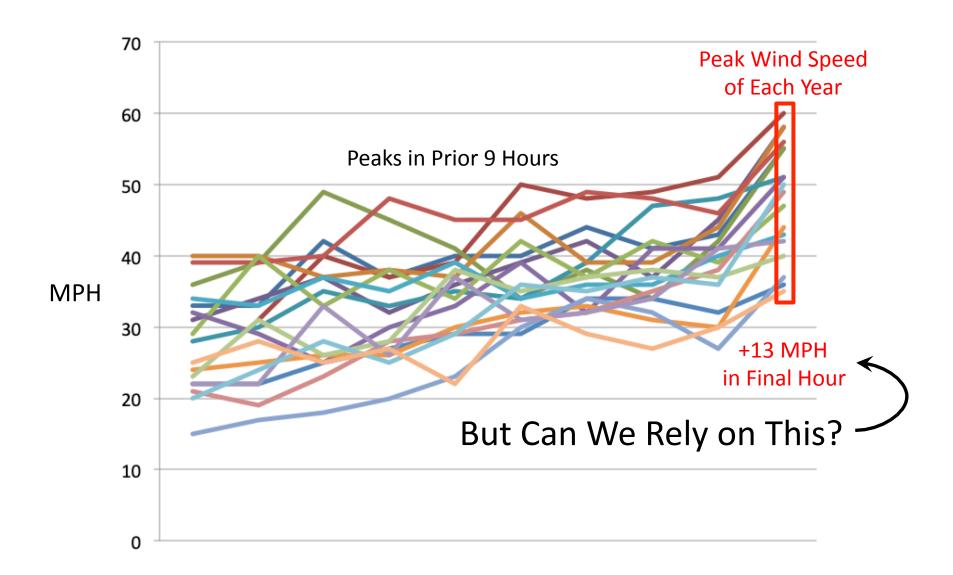
### **HOURLY DATA**

### **Earlier**

DATE / TIME (PST)	PEAK WS MPH
01/01/2019 01:00	16
01/01/2019 02:00	11
01/01/2019 03:00	11
01/01/2019 04:00	11
01/01/2019 05:00	14
01/01/2019 06:00	13
01/01/2019 07:00	12
01/01/2019 08:00	12
01/01/2019 09:00	14
01/01/2019 10:00	12
01/01/2019 11:00	7

### **CDEC Historical Weather Data**

- Repeat query for each year, 2001–2019
- Peak wind speed 2001–2019
  - 60 MPH (all months)
  - 41 MPH (June/July)



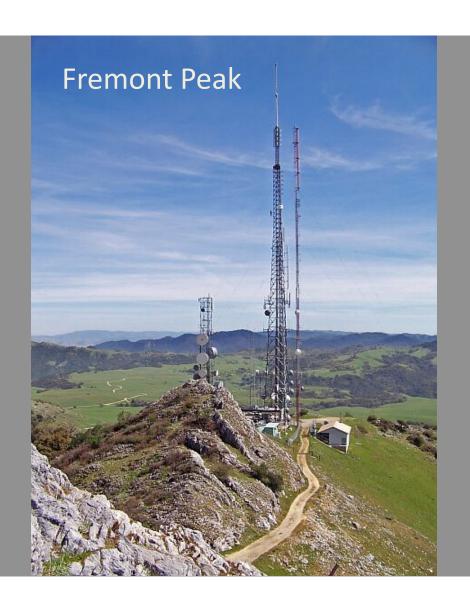


Image:

waymarking.com

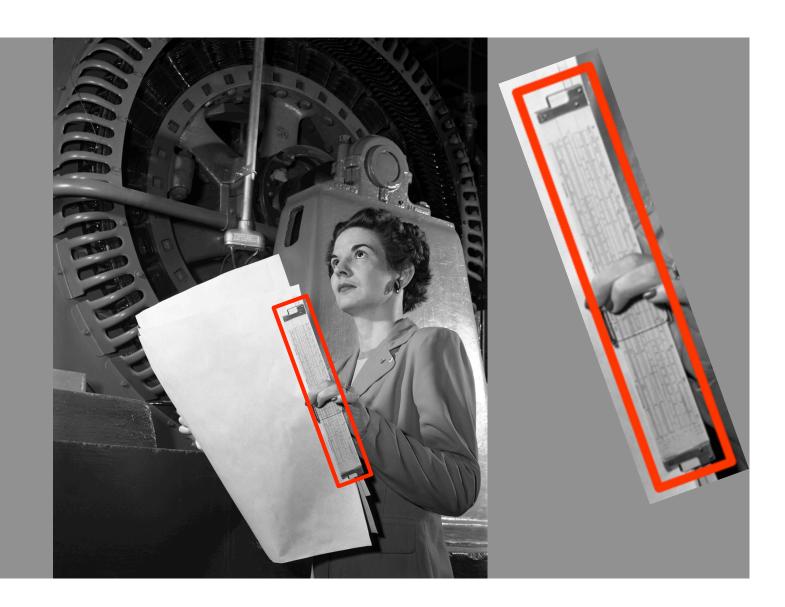
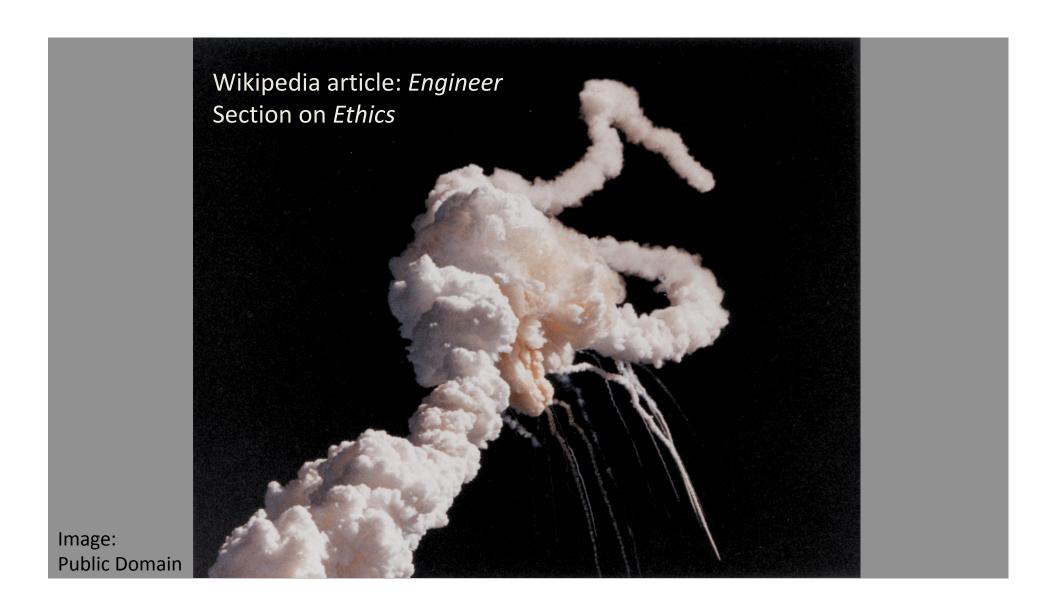


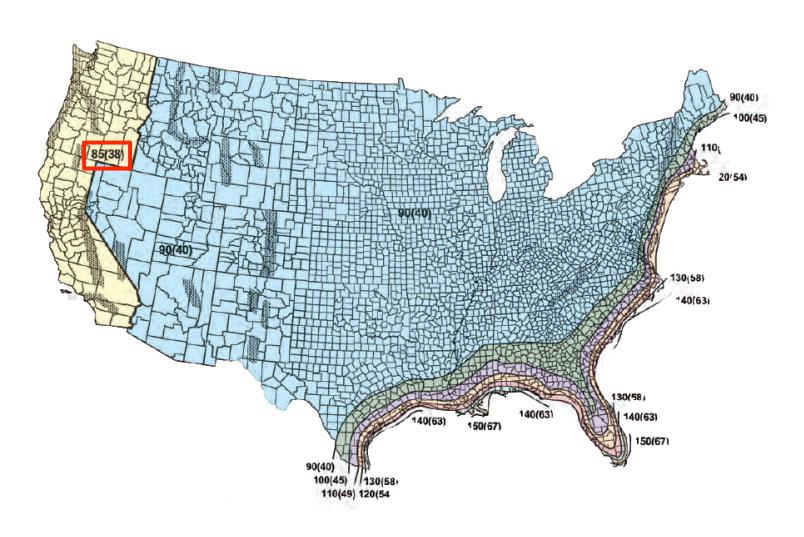
Image: Public Domain

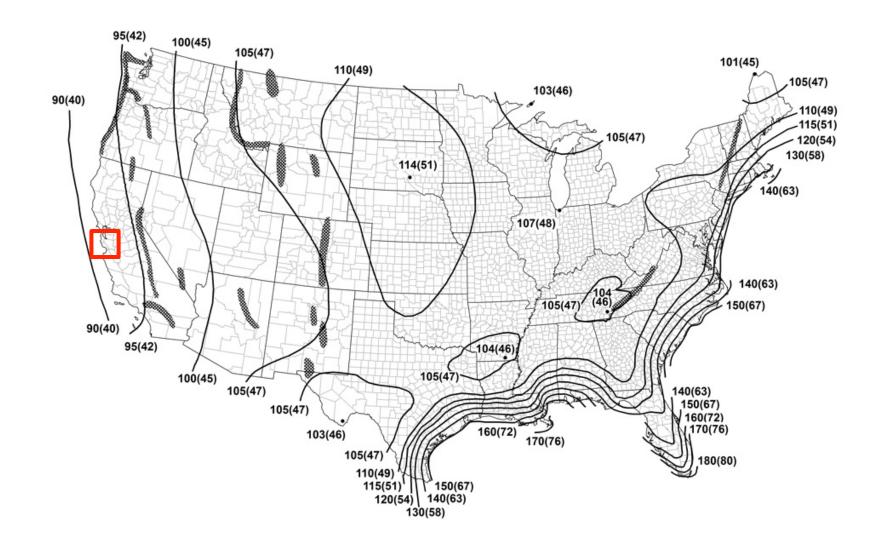


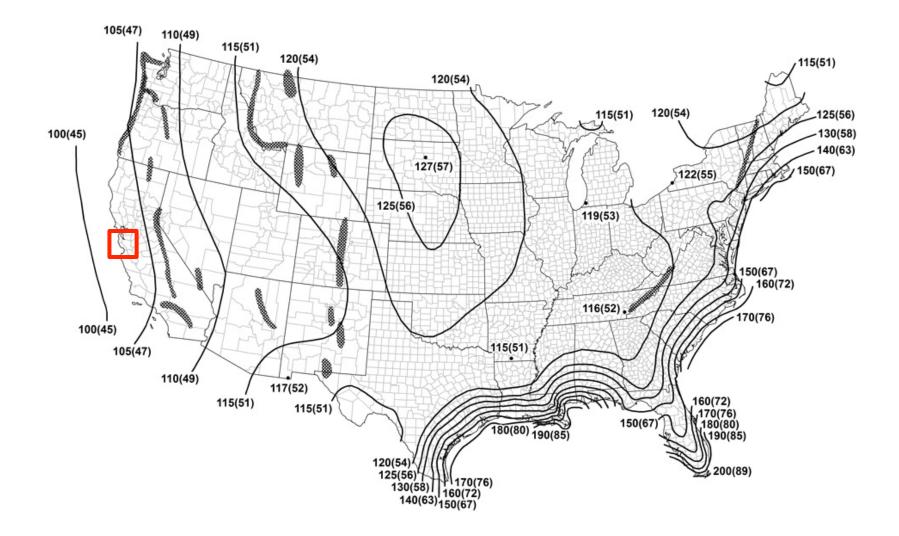


- TIA-222H: "Structural Standards for Antenna Supporting Structures and Antennas"
  - Basic Wind Speed Map

#### REV G 3 SECOND BASIC WIND SPEED MAP

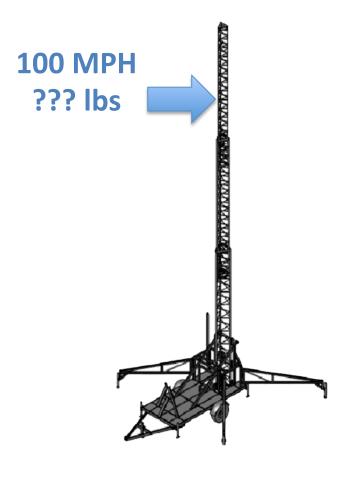






### **Basic Wind Speed Map**

- Applied Technology Council Hazard Map
  - https://hazards.atcouncil.org/#/wind? lat=37.131896&lng=-122.170466
- ASCE 7 Hazard Tool
  - https://asce7hazardtool.online



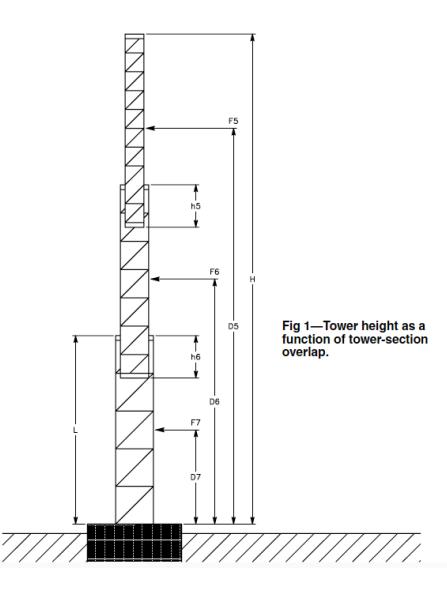
### **Trailer Overturn**

### **Trailer Overturn**



# Tower and Antenna Wind Loading as a Function of Height

Do you want to determine the maximum safe height of your freestanding tower—for any antenna configuration—as a function of wind velocity? Use this approach to write a simple spreadsheet that will do the calculations in a matter of seconds and check the mast stress at the same time.



4		
TIME	Towe	AT 14
		1

Tashjian Towers Corporation 2765 S Temperance Ave.

Fowler, CA Phone: 559-834-4300 FAX: 559-834-4377

Job		Page
	37' CRANK UP TOWER	1 of 23
Project		Date
	LM-237 (TIA-222-G)	16:44:01 04/20/17
Client		Designed by
		N. Tashjian

### **Tower Input Data**

The main tower is a 3x free standing tower with an overall height of 37' above the ground line.

The base of the tower is set at an elevation of 0' above the ground line.

The face width of the tower is 1'5/8" at the top and 1'3-1/4" at the base.

This tower is designed using the TIA-222-G standard.

The following design criteria apply:

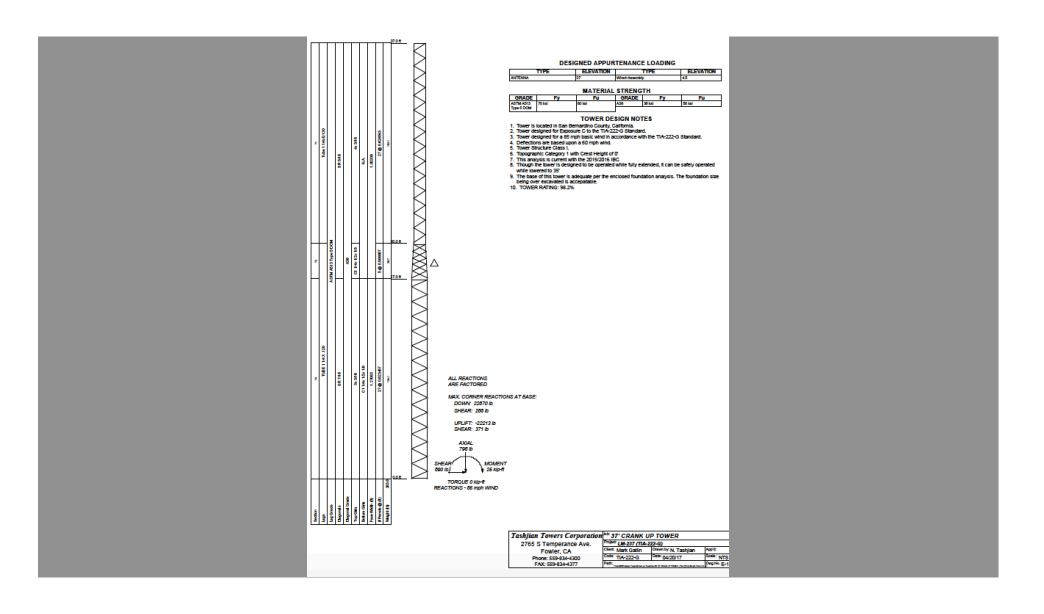
Tower is located in San Bernardino County, California.

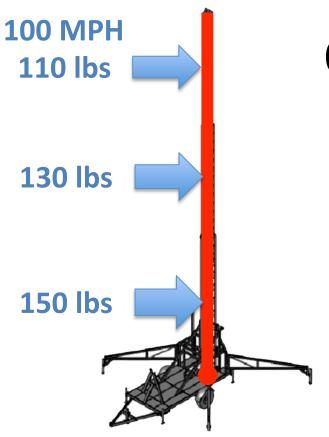
Basic wind speed of 85 mph.

Structure Class I.

Exposure Category C.

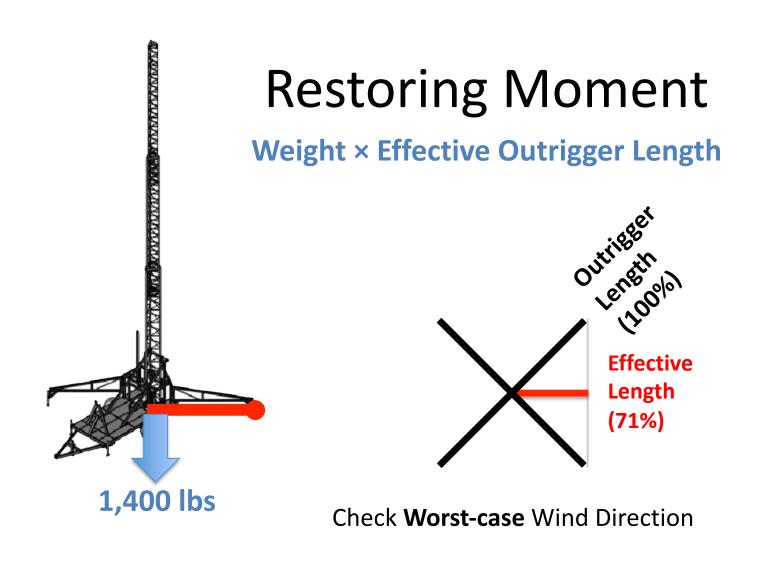
Topographic Category 1.

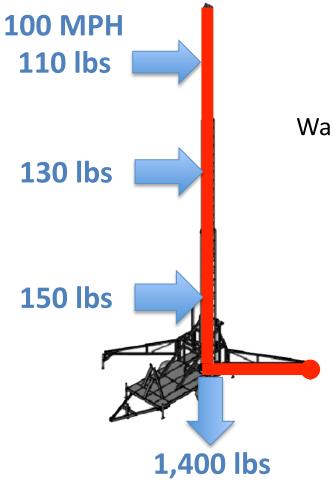




### Overturn Moment

```
110 lbs × 45 ft + 
130 lbs × 29 ft + 
150 lbs × 11 ft = 10,370 ft-lbs
```





### **Trailer Overturn**

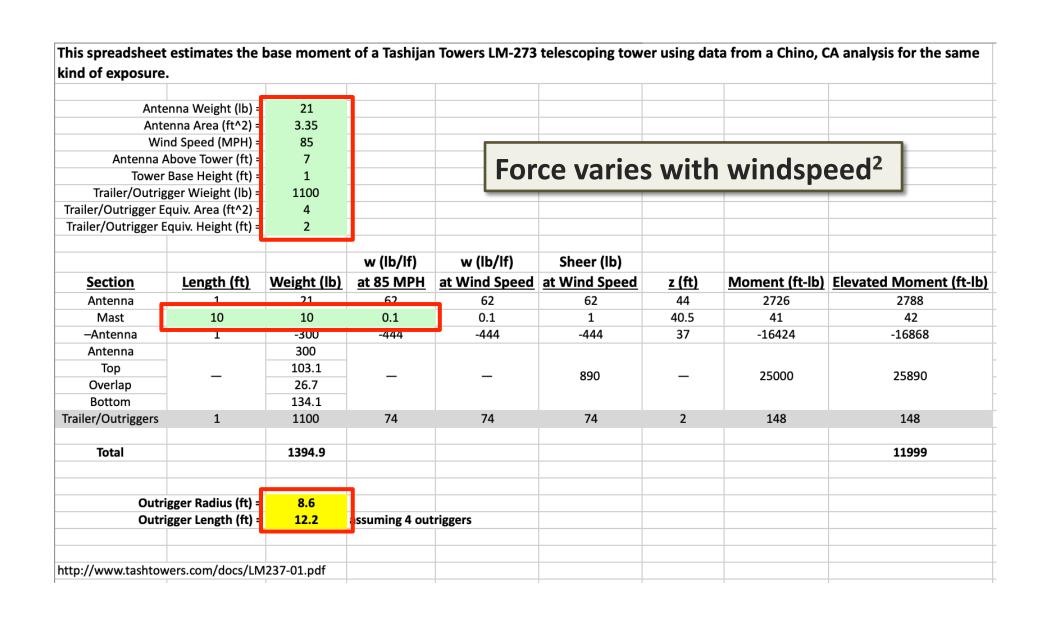
Want Restoring Moment > Overturn Moment

$$10,370 \text{ ft-lbs} \div 1,400 \text{ lbs} = 7.4 \text{ ft}$$

**Effective Length** 

7.4 ft 
$$\times \sqrt{2} = 10.5$$
 ft

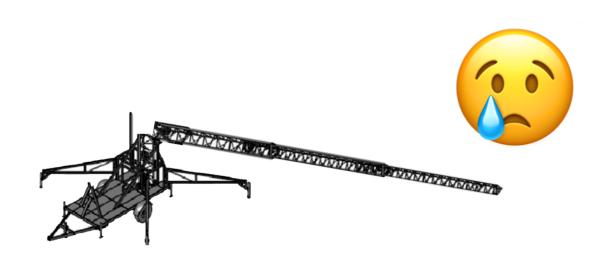
**Actual Length** 



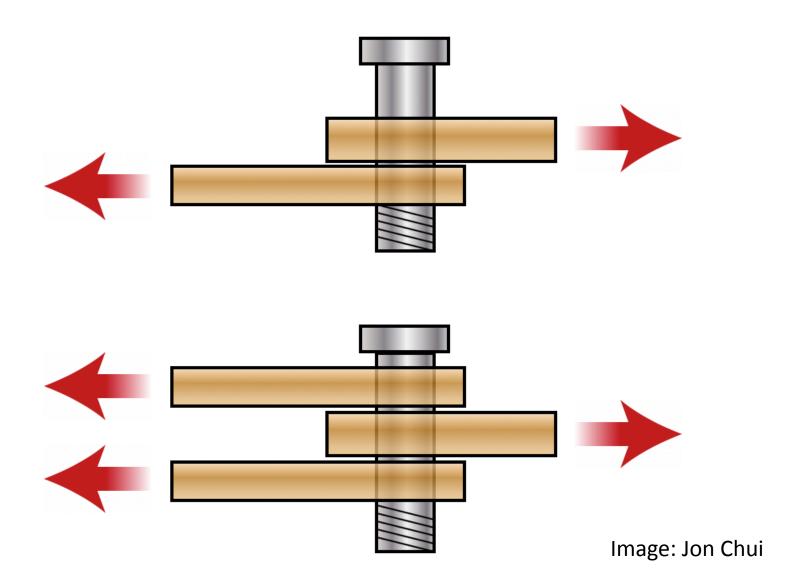
# **100 MPH** ??? lbs

### Structural Failure

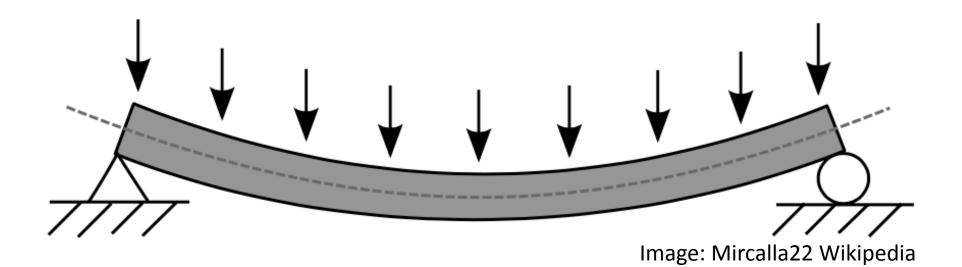
### Structural Failure



- American Society of Civil Engineers
  - Wind Speed
  - TIA-222GH Analysis
- Structural Design Allowable Stress Design
- Structural Analysis Software







- American Society of Civil Engineers
  - Wind Speed
  - TIA-222GH Analysis
- Structural Design Allowable Stress Design
- Structural Analysis Software

- American Society of Civil Engineers
  - Wind Speed
  - TIA-222GH Analysis
- Structural Design Allowable Stress Design
- Structural Analysis Software
- Trailer

# Trailer lighting/brakes

- Trailer sources
  - New or used utility trailer (already has registration)
  - Trailer kit (has certificate of roadworthiness)
  - Custom utility trailer (requires inspection)

# Trailer lighting/brakes

- Trailer sources
  - New or used utility trailer (already has registration)
  - Trailer kit (has certificate of roadworthiness)
  - Custom utility trailer (requires inspection)

# **Utility Trailer Kit**



C-channels Formed from Sheet metal

# Trailer lighting/brakes

- Trailer sources
  - New or used utility trailer (already has registration)
  - Trailer kit (has certificate of roadworthyness)
  - Custom utility trailer (requires inspection)

Trailer Poster Table for Website 7/5/18, 9:43 AM

# TRAILERS: FEDERAL LIGHTING EQUIPMENT LOCATION REQUIREMENTS

IMPORTANT NOTE: Every lamp, reflex reflector, and conspicuity treatment (device) must be permanently attached in the location specified below and must comply with all applicable requirements prescribed for it by FMVSS/CMVSS 108. The face of any device on the front/rear and sides should be, respectively perpendicular and parallel to vehicle centerline, unless it is photometrically certified at installation angle. No part of the vehicle shall prevent any device from meeting its prescribed requirements unless an auxiliary device meeting all prescribed requirements is installed.

In Canada: Manufacturers and importers of vehicles must have the proper certification test records demonstrating compliance of lighting components with all prescribed requirements.

### BASIC EQUIPMENT REQUIRED ON ALL TRAILERS

DESCRIPTION			MANDATORY REQUIREMENTS				
Area	Equipment	(SAE Lens Coding)	Functional Purpose	Quantity	Color		Height mm (in.) from the ground
	Tail Lamps	1 1	Indicate vehicle's presence and width	Minimum 2		On the rear - symmetrical - as far	380-1830 (15-72)

### BASIC EQUIPMENT REQUIRED ON ALL TRAILERS

DESCRIPTION				MANDATORY REQUIREMENTS				
Area	Equipment	(SAE Lens Coding)	Functional Purpose	Quantity	Color	Location	Height mm (in.) from the ground	
1	Tail Lamps		Indicate vehicle's presence and width	Minimum 2		On the rear - symmetrical - as far apart as practicable	380-1830 (15-72)	
	Stop Lamps	(S)	Indicate braking	Minimum 2		On the rear - symmetrical - as far apart as practicable	380-1830 (15-72)	
	Rear Turn Signal Lamps	( I)	Indicate direction of turn		Yellow	On the rear - symmetrical - as far apart as practicable	380-2110 (15-83)	
	Rear Reflex Reflectors		Indicate vehicle's presence and width	Minimum 2		On the rear - symmetrical - as far apart as practicable- facing rearward	380-1530 (15-60)	
2	License Plate Lamp(s)	(L)	Illuminates license plate	Minimum 1	White	On the rear - above or at the sides of license plate	No requirement	
3	Marker Lamps	(P2,PC* or P3, PC2*) *photometrically certified at installation angle		Minimum 2		far back as practicable	380-1530 (15-60) no max. for veh. under 2.032m(80") wide	

# ADDITIONAL EQUIPMENT FOR TRAILERS EXCEEDING THE FOLLOWING PARAMETERS

#### LENGTH 9.1 m (30 ft.) OR LONGER

DESCRIPTION				MANDATORY REQUIREMENTS			
Area		(SAE Lens Coding)	Functional Purpose	Quantity	Color	Location	Height mm (in.) from the ground
	Intermediate Side Marker Lamps	(P2 or P3)	Indicate presence of a long vehicle	Minimum 2		Each side near center - facing sideward	380 (15) minimum
	Intermediate Side Reflex Reflectors	(A)	Indicate presence of a long vehicle	Minimum 2		Each side near center - facing sideward	380-1530 (15-60)

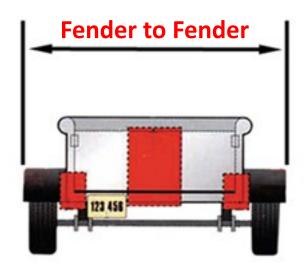
#### WIDTH 2.032 m (80 in.) OR WIDER

DESCRIPTION				MANDATORY REQUIREMENTS			
Area	Equipment	(SAE Lens Coding)	Functional Purpose	Quantity	Color	Location	Height
6	Clearance Lamps	PC2*) * photometrically	combined with	2		on the rear or near the rear -	As high as practicable - may be lower only if ID lamps are at the top
7	Rear Identification	` '	Indicate presence of a	Exactly 3			in Canada: at the top - maybe lower if door

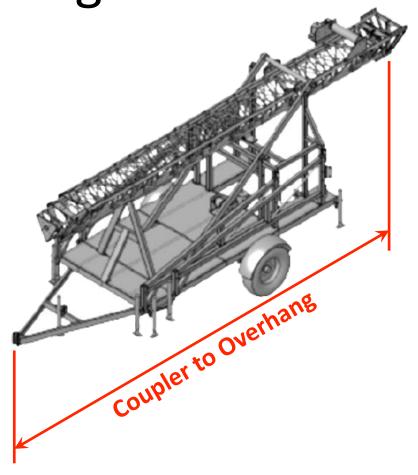


- Article "Trailer Lighting Requirements"
  - Explains CFR Title 49, Part 571, Section 108

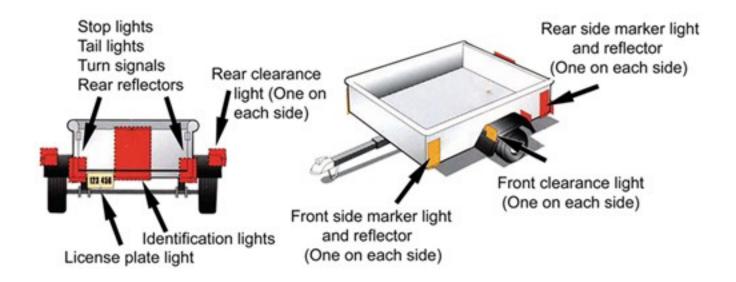
# Measuring the Trailer's Width



Measuring the Trailer's Length

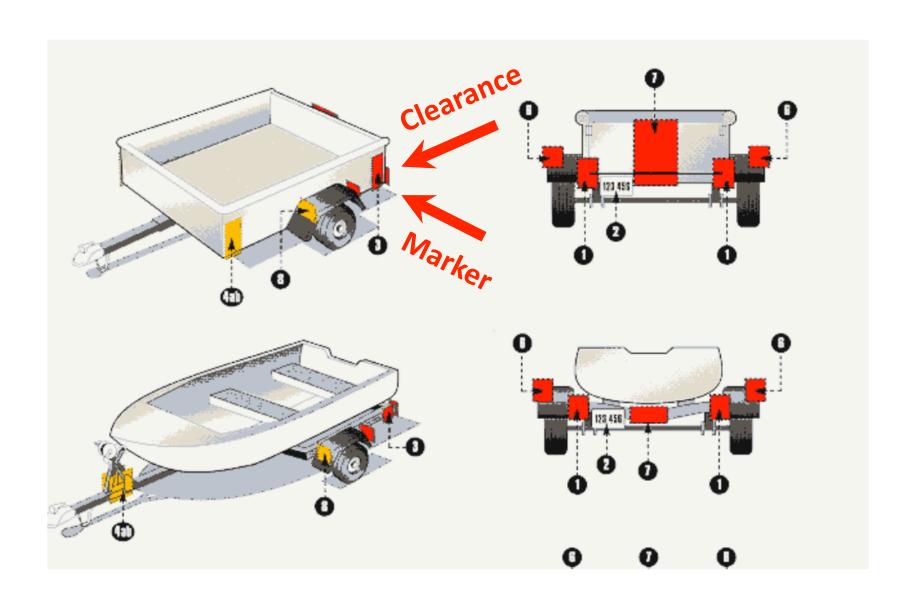


# Required Lights if ≥80" wide, <30' long



Required Lights					
2 Stop/brake lights					
2 Tail lights					
2 Turn signals					
2 Rear reflectors	These functions are frequently found				
1 License plate light	together in combination tail lights.				
2 Rear side marker lights					
2 Rear side reflectors					
2 Front side marker lights	These functions are frequently combined				
2 Front side marker reflectors	into a single side marker light.				
2 Rear clearance lights	Front and rear clearance lights can be				
2 Front clearance lights	combined on boat trailers.				
Rear identification lights	ID lights are often grouped into a single light bar.				

# Required Lights if ≥80" wide, ≤10,000 lbs



# "Identification" Lights



Vehicle ≥80" Wide



TOWING SPORTS & REC TRAILER VEHICLE RV & CAMPER

- Article "Trailer Lighting Requirements"
  - Explains CFR Title 49, Part 571, Section 108

https://www.etrailer.com/faq-trailer-lighting-info-and-regulations.aspx

Overhang 3/6/19, 12:27 AM







Travel

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A to Z

Get to Kno



Per California Vehicle Code (CVC), loads extending to the front and rear of a vehicle, trailer or semitrailer have maximum limits. The CVC Length Section is 35400. Following is a selective paraphrase of the CVC. It is not guaranteed and may be subject to change.

#### **REAR LOADS**

#### TO THE REAR:

Per CVC Section 35410, the load upon a vehicle, trailer or semitrailer shall not extend to the rear beyond the last point of support for a greater distance than that equal to **two-thirds of the length of the wheelbase**. The wheelbase of a semitrailer shall be considered as the distance between the rearmost axle of the towing vehicle and the rearmost axle of the semitrailer.

#### MAXIMUM LENGTH FOR VEHICLE AND LOAD:

Per CVC Section 35411, the load upon any combination of vehicles shall not exceed 75 feet measured

California Governor

Gavin Newsom

Visit Governor's Website

Caltrans Director

Laurie Berman

Caltrans

Division Chi

Jasvinderj Bhullar

Traffic Operation

Legal Truck Access Lin

Legal Truck Access HOMEPAGE | Off

45' Buses & Motorhomes

\_ ... . \_ .

#### LAMP OR FLAG ON PROJECTIONS:

Per CVC Section 24604, whenever the load upon any vehicle extends, or whenever any integral part of any vehicle projects, to the rear **four feet** or more beyond the rear of the vehicle, as measured from the taillamps, there shall be displayed at the extreme end of the load or projecting part of the vehicle:

- a single solid red or fluorescent orange flag or cloth not less than 18 inches square if the
  projecting load is two feet wide or less. Two warning flags or cloths are required if the
  projecting load is wider than two feet. Flags or cloths shall be located to indicate maximum
  width of loads that extend beyond the sides or rear of the vehicle.
- during darkness, in addition to the required taillamp, two red lights with a bulb rated not in excess of six candlepower plainly visible from a distance of at least 500 feet to the sides and rear.

# Status

# But...

# There was a Surprise...

# There were 4 Surprises . . .

# There were 4 Surprises . . .

- My financial advisor is concerned with liability
  - Surprise #1

"If you build the trailer, then you're liable."

# 

# There were 4 Surprises . . .

- My financial advisor is concerned with liability
  - Surprise #1

"If you build the trailer, then you're liable."

Surprise #2

"If you bought this trailer, would it make you happy?"

# 

# There were 4 Surprises . . .

- My financial advisor is concerned with liability
  - Surprise #1"If you build the trailer, then you're liable."
  - Surprise #2
    "If you bought this trailer, would it make you happy?"
  - Surprise #3"I think you can buy this trailer."

#### SPECIFICATIONS:

<u>TOWER HEIGHT</u>: Extended 33 feet. Retracted 13feet. <u>TOWER SUPPORT</u>: Self-supporting, with guys for pointing

Support quare set of program of the support of the support of the set of program of the support of the support

Sections 6, #7 and #8.

#### DE PTION:

con lete with earbox, drum and hoise les yer is designed to extend the tower telescopic sections uniformly.

The tower has pulley frames on two faces. The lifting cable is  $1/4 \times 7 \times 19$  aircraft cable.

Because of high strength tubing and the bracing of solid rod, this design is considered to be the strongest engineering configuration for towers, yet saves weight, resists torsion load and reduces wind resistance, allowing more useful load to be installed on the tower.

**TRAILER TYPE:** Single axle equipped with a system of stabilizing and leveling.

#### SPECIFICATIONS:

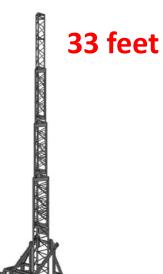
TRAILER SIZE: 7'-5" wide x 17'-7" long TRAILER CAPACITY: 6000lbs GROSS VEHICLE WEIGHT: 3500 lbs with Tower

#### DESCRIPTION:

The single axle trailer has electric brakes, clearance lights, tail lights, turn signals, brake lights, a tbd pin connection to tow vehicle, adjustable lunette eye attachment ring.

The trailer is equipped with a  $18 \times 18 \times 30$  inch tool storage box for the storage of pins, tools, racket straps, and other items. There are 4 guy cable reels, which store the guy cables and are mounted on each of the 4 outriggers.

**37** 



#### SPECIFICATIONS:

TOWER HEIGHT: Extended 55 feet. Retracted 21 feet.

TOWER SUPPORT: Self-supporting, with guys for pointing accuracy.

WIND LOADING: Engineering analysis indicates the tower will support 20 sq ft of projected

area at winds of 85

MPH 3 second gust wind per ANSI/TIA EIA RS 222 Rev G.

DEAD LOAD: The maximum dead load is 300 lbs.

SECTIONS: The tower is made from 3 each 20 foot welded sections #6, #7 and #8.

#### DESCRIPTION:

Tower is complete with 40:1 gearbox, drum and hoisting cables, and an upright tilt winch. The tower is designed to extend the tower telescopic sections uniformly.

The tower has pulley frames on two faces. The lifting cable is 1/4 x 7 x 19 aircraft cable. Because of high strength tubing and the bracing of solid rod, this design is considered to

be the strongest engineering configuration for towers, yet saves weight, resists torsion load and reduces wind resistance, allowing more useful load to be installed on the tower.

TRAILER TYPE: Single axle equipped with a system of stabilizing and leveling.

#### SPECIFICATIONS:

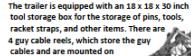
TRAILER SIZE: 7'-5" wide x 17'-7" long

TRAILER CAPACITY: 6,000lbs

GROSS VEHICLE WEIGHT: 3,000 lbs with Tower

#### DESCRIPTION:

The single axle trailer has electric brakes, clearance lights, tail lights, turn signals, brake lights, a tbd pin connection to tow vehicle, adjustable lunette eye attachment ring.







### 51 feet

#### SPECIFICATIONS:

TOWER HEIGHT: Extended 55 feet. Retracted 21 feet.

TOWER SUPPORT: Self-supporting, with guys for pointing accuracy.

WIND LOADING: Engineering analysis indicates the tower will support 20 sq ft of projected

area at winds of 85

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#### SPECIFICATIONS:

TRAILER SIZE: 7'-5" wide x 17'-7" long

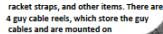
TRAILER CAPACITY: 6,000lbs

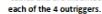
**GROSS VEHICLE WEIGHT: 3,000 lbs with Tower** 

#### DESCRIPTION:

The single axle trailer has electric brakes, clearance lights, tail lights, turn signals, brake lights, a tbd pin connection to tow vehicle, adjustable lunette eye attachment ring.

The trailer is equipped with an 18 x 18 x 30 inch tool storage box for the storage of pins, tools,







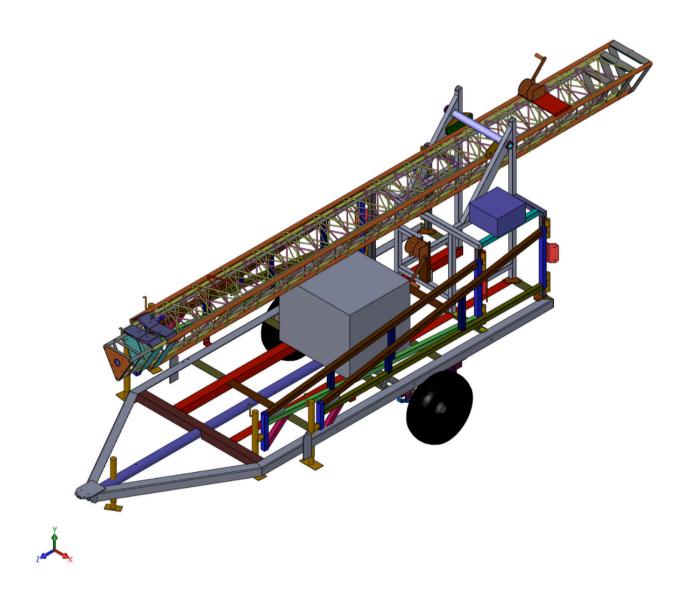


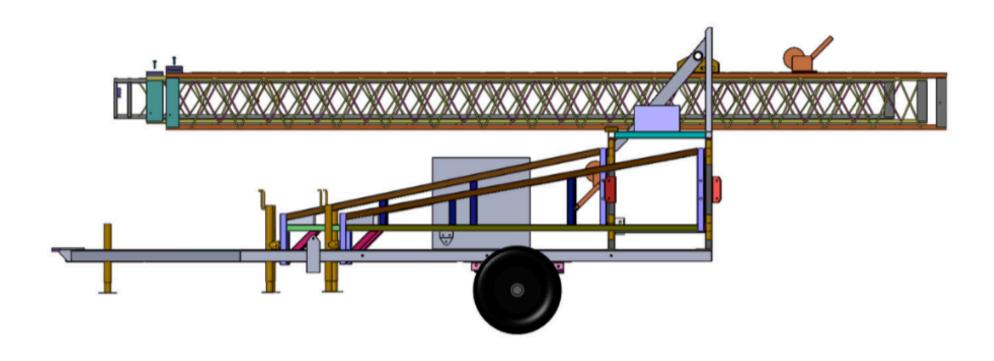
# There were 4 Surprises . . .

- My financial advisor is concerned with liability
  - Surprise #1"If you build the trailer, then you're liable."
  - Surprise #2 "If you bought this trailer, would it make you happy?"
  - Surprise #3"I think you can buy this trailer."
  - Surprise #4UCSC may get a tower trailer

## **Status**

- Mid March: accepted quote
- April: prepared parking on my property
- Mid May: day trip to Fowler for pick-up







# Customization

- PVC pipe for antenna storage
  - -8" Sch 40 (8" ID)

#### SPECIFICATIONS:

TOWER HEIGHT: Extended 55 feet. Retracted 21 feet.

TOWER SUPPORT: Self-supporting, with guys for pointing accuracy.

WIND LOADING: Engineering analysis indicates the tower will support 20 sq ft of projected

area at winds of 85

MPH 3 second gust wind per ANSI/TIA EIA RS 222 Rev G.

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SECTIONS: The tower is made from 3 each 20 foot welded sections #6, #7 and #8.

#### DESCRIPTION

Tower is complete with 40:1 gearbox, drum and hoisting cables, and an upright tilt winch.

The tower is designed to extend the tower telescopic sections uniformly.

The tower has pulley frames on two faces. The lifting cable is 1/4 x 7 x 19 aircraft cable. Because of high strength tubing and the bracing of solid rod, this design is considered to be the strongest engineering configuration for towers, yet saves weight, resists torsion load and reduces wind resistance, allowing more useful load to be installed on the tower.

TRAILER TYPE: Single axle equipped with a system of stabilizing and leveling.

#### SPECIFICATIONS:

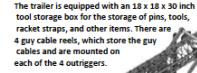
TRAILER SIZE: 7'-5" wide x 17'-7" long

TRAILER CAPACITY: 6,000lbs

**GROSS VEHICLE WEIGHT: 3,000 lbs with Tower** 

#### DESCRIPTION:

The single axle trailer has electric brakes, clearance lights, tail lights, turn signals, brake lights, a tbd pin connection to tow vehicle, adjustable lunette eye attachment ring.





## Customization

- PVC pipe for antenna storage
  - 8" Sch 40 (8" ID)
- Winch adapter for right-angle drill (maybe)





## Customization

- PVC pipe for antenna storage
  - 8" Sch 40 (8" ID)
- Winch adapter for right-angle drill
- Traffic-cone Storage

# Traffic Cone Storage



# Traffic Cone Storage



## Customization

- PVC pipe for antenna storage
  - 8" Sch 40 (8" ID)
- Winch adapter for right-angle drill
- Traffic-cone Storage
- Winch-locking brackets (to reduce liability)

## Customization

- PVC pipe for antenna storage
  - 8" Sch 40 (8" ID)
- Winch adapter for right-angle drill
- Traffic-cone Storage
- Winch-locking brackets (to reduce liability)
- Signs (mysafetysign.com)



SmartSign.com • 800-952-1457 • S-8191

tower climbing

Q



### World's Tallest TV Tower Climb without Safety Equipment (475m)

Urban Endeavors • 1.5M views • 3 years ago

Do not mess around on these **towers!** There are dangers you can't see like radiation and electrocution. After 3 months of steady ...



#### climbing highest tower in the world BY WATCH MORE

Watch More • 5.5M views • 2 years ago

PLZ SUBSCRIVE FOR MORE VIDEO -climbing highest tower in the world – views by WATCH MORE MUSICE BY- High [NCS  $\dots$ 



### CLIMBING THE SIDEMEN TOWER (ARRESTED)

Night Scape 

4.9M views • 2 years ago

So this week i decided to keep my promise and climb the Sidemen tower! (goon tower). It was sketchy af but still a crazy ...



### climbing antenna spire ends horribly...

ILLSIGHT ② 2.1M views • 1 year ago

Thanks for watching this video! In this video, me and DyingLlama made it to the top of a building that I've always wanted to **climb**.











DO NOT CLIMB TOWER WILL COLLAPSE

## Tower Trailer for Field Day

Kerry Veenstra SLVARC April 2019



TOWER TYPE: Self-supporting, extendable, manual crank-up tower.

#### SPECIFICATIONS:

TOWER HEIGHT: Extended 55 feet. Retracted 21 feet.

TOWER SUPPORT: Self-supporting, with guys for pointing accuracy.

WIND LOADING: Engineering analysis indicates the tower will support 20 sq ft of projected

MPH 3 second gust wind per ANSI/TIA EIA RS 222 Rev G.

DEAD LOAD: The maximum dead load is 300 lbs.

SECTIONS: The tower is made from 3 each 20 foot welded sections #6, #7 and #8.

Tower is complete with 40:1 gearbox, drum and hoisting cables, and an upright tilt winch. The tower is designed to extend the tower telescopic sections uniformly.

The tower has pulley frames on two faces. The lifting cable is 1/4 x 7 x 19 aircraft cable. Because of high strength tubing and the bracing of solid rod, this design is considered to be the strongest engineering configuration for towers, yet saves weight, resists torsion load and reduces wind resistance, allowing more useful load to be installed on the tower.

TRAILER TYPE: Single axle equipped with a system of stabilizing and leveling.

#### SPECIFICATIONS:

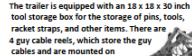
TRAILER SIZE: 7'-5" wide x 17'-7" long

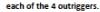
TRAILER CAPACITY: 6,000lbs

GROSS VEHICLE WEIGHT: 3,000 lbs with Tower

#### DESCRIPTION:

The single axle trailer has electric brakes, clearance lights, tail lights, turn signals, brake lights, a tbd pin connection to tow vehicle, adjustable lunette eye attachment ring.







## 55 feet

